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<b>(21) International Application Number:</b> PCT/US90/02954 <b>(22) International Filing Date:</b> 24 May 1990 (24.05.90)  <b>(30) Priority data:</b> 357,035                      25 May 1989 (25.05.89)                      US  <b>(71) Applicant:</b> CHIRON CORPORATION [US/US]; 4560 Horton Street, Emeryville, CA 94608-2916 (US).  <b>(72) Inventors:</b> VAN NEST, Gary ; 4890 San Pablo Dam Road, El Sobrante, CA 94803 (US). OTT, Gary ; 1865 Warsaw Avenue, Livermore, CA 94550 (US). BARCHFELD, Gail ; 404 Central Avenue, Apt. B, Alameda, CA 94501 (US).		<b>(74) Agents:</b> NEELEY, Richard, L. et al.; Cooley, Godward, Castro, Huddleson & Tatum, Five Palo Alto Square, 4th Floor, Palo Alto, CA 94306 (US).  <b>(81) Designated States:</b> HU, JP.  <b>Published</b> <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
<b>(54) Title:</b> ADJUVANT FORMULATION COMPRISING A SUBMICRON OIL DROPLET EMULSION  <b>(57) Abstract</b>  An adjuvant composition, comprising a metabolizable oil and an emulsifying agent, wherein the oil and the detergent are present in the form of an oil-in-water emulsion having oil droplets substantially all of which are less than 1 micron in diameter. In preferred embodiments, the emulsifying agent is also an immunostimulating agent, such as a lipophilic muramyl peptide. Alternatively, an immunostimulating agent separate from the emulsifying agent can be used.		

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ADJUVANT FORMULATION COMPRISING A  
SUBMICRON OIL DROPLET EMULSION

INTRODUCTION

Technical Field

This invention relates generally to immunological adjuvants for use in increasing efficiency of vaccines and is particularly directed to adjuvants comprising oil-in-water emulsions.

Background

The emergence of new subunit vaccines created by recombinant DNA technology has intensified the need for safe and effective adjuvants. Traditional live anti-viral vaccines require no adjuvants. Killed virus vaccines are generally much more immunogenic than subunit vaccines and can be effective with no adjuvant or with adjuvants that have limited ability to stimulate immune responses. The new, recombinant DNA-derived subunit vaccines, while offering significant advantages over the traditional vaccines in terms of safety and cost of production, generally represent isolated proteins or mixtures of proteins that have limited immunogenicity compared to whole viruses. Such materials are referred to generally in this specification as molecular antigens, to distinguish them from the whole organisms (and parts thereof) that were previously used in vaccines. These vaccines will require adjuvants with significant immunostimulatory capabilities to reach their full potential in preventing disease.

Currently, the only adjuvants approved for human use in the United States are aluminum salts (alum). These adjuvants have been useful for some vaccines including hepatitis B, diphtheria, polio, rabies and influenza, but may not be useful for others, especially if stimulation of cell-mediated immunity is required for protection. Reports indicate that alum failed to improve the effectiveness of whooping cough and typhoid vaccines and provided only a slight effect with adenovirus vaccines. Problems with aluminum salts include induction of granulomas at the injection site and lot-to-lot variation of alum preparations.

Complete Freund's adjuvant (CFA) is a powerful immunostimulatory agent that has been used successfully with many antigens on an experimental basis. CFA is comprised of three components: a mineral oil, an emulsifying agent such as Arlacel A, and killed mycobacteria such as Mycobacterium tuberculosis. Aqueous antigen solutions are mixed with these components to create a water-in-oil emulsion. CFA causes severe side effects, however, including pain, abscess formation, and fever, which prevent its use in either human or veterinary vaccines. The side effects are primarily due to the host's reactions to the mycobacterial component of CFA. Incomplete Freund's adjuvant (IFA) is similar to CFA without the bacterial component. While not approved for use in the United States, IFA has been useful for several types of vaccines in other countries. IFA has been used successfully in humans with influenza and polio vaccines and with several animal vaccines including rabies, canine distemper, and foot-and-mouth disease. Experiments have shown that both the oil and emulsifier used in IFA can cause tumors in mice, indicating that an alternative adjuvant would be a better choice for human use.

Muramyl dipeptide (MDP) represents the minimal unit of the mycobacterial cell wall complex that generates the adjuvant activity observed with CFA; see Ellouz *et al.* (1974) Biochem. Biophys. Res. Comm., 59:1317. Many synthetic analogues of MDP have been generated that exhibit a wide range of adjuvant potency and side effects (reviewed in Chedid *et al.* (1978) Prog. Allergy, 25:63). Three analogues that may be especially useful as vaccine adjuvants are threonyl derivatives of MDP, see Byars *et al.* (1987) Vaccine, 5:223; n-butyl derivatives of MDP, see Chedid *et al.* (1982) Infect. and Immun., 35:417; and lipophilic derivative of muramyl tripeptide, see Gisler *et al.* (1981) in Immunomodulations of Microbial Products and Related Synthetic Compounds, Y. Yamamura and S. Kotani, eds., Excerpta Medica, Amsterdam, p. 167. These compounds effectively stimulate humoral and cell-mediated immunity and exhibit low levels of toxicity.

One promising lipophilic derivative of MDP is N-acetylmuramyl-L-alanyl-D-isoglutaminyl-L-alanine-2-[1,2-dipalmitoyl-sn-glycero-3-3(hydroxyphosphoryloxy)]ethylamide (MTP-PE). This muramyl tripeptide has phospholipid tails that allow association of the hydrophobic portion of the molecule with a lipid environment while the muramyl peptide portion associates with the aqueous environment. Thus the MTP-PE itself can act as an emulsifying agent to generate stable oil in water emulsions.

Original mouse experiments in the laboratories of the present inventors with MTP-PE showed that this adjuvant was effective in stimulating anti-HSV gD antibody titers against herpes simplex virus gD antigen and that effectiveness was vastly improved if the MTP-PE and gD were delivered in oil (IFA) rather than in aqueous solution. Since IFA is not approved for human use, other oil delivery systems were investigated for MTP-PE and antigen. An emulsion of 4% squalene with

0.008% Tween 80 and HSV gD gave very good immunity in the guinea pig. This formulation, MTP-PE-LO (low oil), was emulsified by passing through a hypodermic needle and was quite unstable. Nevertheless, this formulation gave high antibody titers in the guinea pig and good protection in a HSV challenge of immunized guinea pigs. The formulation was most effective when delivered in the footpad but also gave reasonable antibody titers and protection when delivered intramuscularly. These data have appeared in 2 publications (Sanchez-Pescador et al., J. Immunology 141, 1720-1727, 1988 and Technological Advances in Vaccine Development, Lasky et al., ed., Alan R. Liss, Inc., p. 445-469, 1988). The MTP-PE-LO formulation was also effective in stimulating the immune response to the yeast-produced HIV envelope protein in guinea pigs. Both ELISA antibody titers and virus neutralizing antibody titers were stimulated to a high level with the MTP-PE formulation. However, when the same formulation was tested in large animals, such as goats and baboons, the compositions were not as effective. The desirability of additional adjuvant formulations for use with molecular antigens in humans and other large animals is evident.

#### SUMMARY OF THE INVENTION

Accordingly, it is an object of the present invention to provide an adjuvant formulation suitable for stimulating immune responses to molecular antigens in large mammals.

Surprisingly, it has been found that a satisfactory adjuvant formulation is provided by a composition comprising a metabolizable oil and an emulsifying agent, wherein the oil and the emulsifying agent are present in the form of an oil-in-water emulsion having oil droplets substantially all of which are less than 1 micron in diameter and wherein the composition exists in the absence of any polyoxy-

propylene-polyoxyethylene block copolymer. Such block copolymers were previously thought to be essential for the preparation of submicron oil-in-water emulsions. The composition can also contain an immunostimulating agent (which can be the same as the emulsifying agent, if an amphipathic immunostimulating agent is selected).

#### DESCRIPTION OF SPECIFIC EMBODIMENTS

10           The present invention provides an adjuvant composition comprising a metabolizable oil and an emulsifying agent, wherein the oil and the emulsifying agent are present in the form of an oil-in-water emulsion having oil droplets substantially all of  
15           which are less than 1 micron in diameter. Investigations in the laboratories of the present inventors, reported in detail in the examples that follow, show a surprising superiority over adjuvant compositions containing oil and emulsifying agents in  
20           which the oil droplets are significantly larger than those provided by the present invention.

          The individual components of the adjuvant compositions of the present invention are known, although such compositions have not been combined in  
25           the same manner and provided in a droplet size of such small diameter. Accordingly, the individual components, although described below both generally and in some detail for preferred embodiments, are well known in the art, and the terms used herein, such as  
30           metabolizable oil, emulsifying agent, immunostimulating agent, muramyl peptide, and lipophilic muramyl peptide, are sufficiently well known to describe these compounds to one skilled in the art without further description.

35           One component of these formulations is a metabolizable, non-toxic oil, preferably one of 6 to 30 carbon atoms including, but not limited to, alkanes, alkenes, alkynes, and their corresponding

acids and alcohols, the ethers and esters thereof, and mixtures thereof. The oil may be any vegetable oil, fish oil, animal oil or synthetically prepared oil which can be metabolized by the body of the subject to which the adjuvant will be administered and which is not toxic to the subject. The subject is an animal, typically a mammal, and preferably a human. Mineral oil and similar toxic petroleum distillate oils are expressly excluded from this invention.

10           The oil component of this invention may be any long chain alkane, alkene or alkyne, or an acid or alcohol derivative thereof either as the free acid, its salt or an ester such as a mono-, or di- or triester, such as the triglycerides and esters of 1,2-propanediol or similar poly-hydroxy alcohols. Alcohols may be acylated employing a mono- or poly-functional acid, for example acetic acid, propanoic acid, citric acid or the like. Ethers derived from long chain alcohols which are oils and meet the other criteria set forth herein may also be used.

20           The individual alkane, alkene or alkyne moiety and its acid or alcohol derivatives will have 6-30 carbon atoms. The moiety may have a straight or branched chain structure. It may be fully saturated or have one or more double or triple bonds. Where mono or poly ester- or ether-based oils are employed, the limitation of 6-30 carbons applies to the individual fatty acid or fatty alcohol moieties, not the total carbon count.

30           Any metabolizable oil, particularly from an animal, fish or vegetable source, may be used herein. It is essential that the oil be metabolized by the host to which it is administered, otherwise the oil component may cause abscesses, granulomas or even carcinomas, or (when used in veterinary practice) may make the meat of vaccinated birds and animals unacceptable for human consumption due to the



deleterious effect the unmetabolized oil may have on the consumer.

Sources for vegetable oils include nuts, seeds and grains. Peanut oil, soybean oil, coconut oil, and olive oil, the most commonly available, exemplify the nut oils. Seed oils include safflower oil, cottonseed oil, sunflower seed oil, sesame seed oil and the like. In the grain group, corn oil is the most readily available, but the oil of other cereal grains such as wheat, oats, rye, rice, teff, triticale and the like may also be used.

The technology for obtaining vegetable oils is well developed and well known. The compositions of these and other similar oils may be found in, for example, the Merck Index, and source materials on foods, nutrition and food technology.

The 6-10 carbon fatty acid esters of glycerol and 1,2-propanediol, while not occurring naturally in seed oils, may be prepared by hydrolysis, separation and esterification of the appropriate materials starting from the nut and seed oils. These products are commercially available under the name NEOBEE® from PVO International, Inc., Chemical Specialties Division, 416 Division Street, Boonton, NJ and others.

Oils from any animal source, may be employed in the adjuvants and vaccines of this invention. Animal oils and fats are usually solids at physiological temperatures due to the fact that they exist as triglycerides and have a higher degree of saturation than oils from fish or vegetables. However, fatty acids are obtainable from animal fats by partial or complete triglyceride saponification which provides the free fatty acids. Fats and oils from mammalian milk are metabolizable and may therefore be used in the practice of this invention. The procedures for separation, purification, saponification and other means necessary for obtaining

pur oils from animal sources are well known in the art.

Most fish contain metabolizable oils which may be readily recovered. For example, cod liver oil, shark liver oils, and whale oil such as spermaceti exemplify several of the fish oils which may be used herein. A number of branched chain oils are synthesized biochemically in 5-carbon isoprene units and are generally referred to as terpenoids. Shark liver oil contains a branched, unsaturated terpenoids known as squalene, 2,6,10,15,19,23-hexamethyl-2,6,10,14,18,22-tetracosahexaene which is particularly preferred herein. Squalane, the saturated analog to squalene, is also a particularly preferred oil. Fish oils, including squalene and squalane, are readily available from commercial sources or may be obtained by methods known in the art.

The oil component of these adjuvants and vaccine formulations will be present in an amount from 0.5% to 20% by volume but preferably no more than 15%, especially in an amount of 1% to 12%. It is most preferred to use from 1% to 4% oil.

The aqueous portion of these adjuvant compositions is buffered saline or, in preferred embodiments, unadulterated water. Because these compositions are intended for parenteral administration, it is preferable to make up final buffered solutions used as vaccines so that the tonicity, i.e., osmolality, is essentially the same as normal physiological fluids in order to prevent post-administration swelling or rapid absorption of the composition because of differential ion concentrations between the composition and physiological fluids. It is also preferable to buffer the saline in order to maintain a pH compatible with normal physiological conditions. Also, in certain instances, it may be necessary to maintain the pH at a particular level in order to insure the stability of

certain composition components such as the glycopeptides.

Any physiologically acceptable buffer may be used herein, but phosphate buffers are preferred.

5 Other acceptable buffers such as acetate, tris, bicarbonate, carbonate, or the like may be used as substitutes for phosphate buffers. The pH of the aqueous component will preferably be between 6.0-8.0.

10 However, when the adjuvant is initially prepared, unadulterated water is preferred as the aqueous component of the emulsion. Increasing the salt concentration makes it more difficult to achieve the desired small droplet size. When the final vaccine formulation is prepared from the adjuvant, the  
15 antigenic material can be added in a buffer at an appropriate osmolality to provide the desired vaccine composition.

The quantity of the aqueous component employed in these compositions will be that amount  
20 necessary to bring the value of the composition to unity. That is, a quantity of aqueous component sufficient to make 100% will be mixed, with the other components listed above in order to bring the compositions to volume.

25 A substantial number of emulsifying and suspending agents are generally used in the pharmaceutical sciences. These include naturally derived materials such as gums from trees, vegetable protein, sugar-based polymers such as alginates and  
30 cellulose, and the like. Certain oxypolymers or polymers having a hydroxide or other hydrophilic substituent on the carbon backbone have surfactant activity, for example, povidone, polyvinyl alcohol, and glycol ether-based mono- and poly-functional  
35 compounds. Long chain fatty-acid-derived compounds form a third substantial group of emulsifying and suspending agents which could be used in this

invention. Any of the foregoing surfactants are useful so long as they are non-toxic.

Specific examples of suitable emulsifying agents (also referred to as surfactants or detergents) which can be used in accordance with the present invention include the following:

1. Water-soluble soaps, such as the sodium, potassium, ammonium and alkanol-ammonium salts of higher fatty acids ( $C_{10}$ - $C_{22}$ ), and, particularly sodium and potassium tallow and coconut soaps.

2. Anionic synthetic non-soap detergents, which can be represented by the water-soluble salts of organic sulfuric acid reaction products having in their molecular structure an alkyl radical containing from about 8 to 22 carbon atoms and a radical selected from the group consisting of sulfonic acid and sulfuric acid ester radicals. Examples of these are the sodium or potassium alkyl sulfates, derived from tallow or coconut oil; sodium or potassium alkyl benzene sulfonates; sodium alkyl glyceryl ether sulfonates; sodium coconut oil fatty acid monoglyceride sulfonates and sulfates; sodium or potassium salts of sulfuric acid esters of the reaction product of one mole of a higher fatty alcohol and about 1 to 6 moles of ethylene oxide; sodium or potassium alkyl phenol ethylene oxide ether sulfonates, with 1 to 10 units of ethylene oxide per molecule and in which the alkyl radicals contain from 8 to 12 carbon atoms; the reaction product of fatty acids esterified with isethionic acid and neutralized with sodium hydroxide; sodium or potassium salts of fatty acid amide of a methyl tauride; and sodium and potassium salts of  $SO_3$ -sulfonated  $C_{10}$ - $C_{24}$   $\alpha$ -olefins.

3. Nonionic synthetic detergents made by the condensation of alkylene oxide groups with an organic hydrophobic compound. Typical hydrophobic groups include condensation products of propylene oxide with propylene glycol, alkyl phenols, condensation product

of propylene oxide and ethylene diamine, aliphatic alcohols having 8 to 22 carbon atoms, and amides of fatty acids.

4. Nonionic detergents, such as amine  
5 oxides, phosphine oxides and sulfoxides, having semipolar characteristics. Specific examples of long chain tertiary amine oxides include dimethyldodecylamine oxide and bis-(2-hydroxyethyl) dodecylamine. Specific examples of phosphine oxides  
10 are found in U.S. Patent No. 3,304,263 which issued February 14, 1967, and include dimethyldodecylphosphine oxide and dimethyl-(2hydroxydodecyl) phosphine oxide.

5. Long chain sulfoxides, including those  
15 corresponding to the formula  $R^1-SO-R^2$  wherein  $R^1$  and  $R^2$  are substituted or unsubstituted alkyl radicals, the former containing from about 10 to about 28 carbon atoms, whereas  $R^2$  contains from 1 to 3 carbon atoms. Specific examples of these sulfoxides include dodecyl  
20 methyl sulfoxide and 3-hydroxy tridecyl methyl sulfoxide.

6. Ampholytic synthetic detergents, such as sodium 3-dodecylaminopropionate and sodium 3-dodecylaminopropane sulfonate.

25 7. Zwitterionic synthetic detergents, such as 3-(N,N-dimethyl-N-hexadecylammonio) propane-1-sulfonate and 3-(N,N-dimethyl-N-hexadecylammonio)-2-hydroxy propane-1-sulfonate.

Additionally, all of the following types of  
30 emulsifying agents can be used in a composition of the present invention: (a) soaps (i.e., alkali salts) of fatty acids, rosin acids, and tall oil; (b) alkyl arene sulfonates; (c) alkyl sulfates, including surfactants with both branched-chain and straight-  
35 chain hydrophobic groups, as well as primary and secondary sulfate groups; (d) sulfates and sulfonates containing an intermediate linkage between the hydrophobic and hydrophilic groups, such as the fatty

acylated methyl taurides and the sulfat d fatty monoglycerides; (e) long-chain acid sters of polyethylene glycol, especially th tall oil esters; (f) polyethyl ne glycol ethers of alkylphenols; (g) 5 polyethylene glycol ethers of long-chain alcohols and mercaptans; and (h) fatty acyl diethanol amides. Since surfactants can be classified in more than one manner, a number of classes of surfactants set forth in this paragraph overlap with previously described 10 surfactant classes.

There are a number of emulsifying agents specifically designed for and commonly used in biological situations. For example, a number of biological detergents (surfactants) are listed as such by 15 Sigma Chemical Company on pages 310-316 of its 1987 Catalog of Biochemical and Organic Compounds. Such surfactants are divided into four basic types: an-ionic, cationic, zwitterionic, and nonionic. Examples of anionic detergents include alginic acid, caprylic 20 acid, cholic acid, 1-decanesulfonic acid, deoxycholic acid, 1-dodecanesulfonic acid, N-lauroylsarcosine, and taurocholic acid. Cationic detergents include dodecyltrimethylammonium bromide, benzalkonium chloride, benzyldimethylhexadecyl ammonium chloride, 25 cetylpyridinium chloride, methylbenzethonium chloride, and 4-picoline dodecyl sulfate. Examples of zwitterionic detergents include 3-[(3-cholamidopropyl)-dimethylammonio]-1-propanesulfonate (commonly abbreviated CHAPS), 3-[(cholamidopropyl)- 30 dimethylammonio]-2-hydroxy-1-propanesulfonate (generally abbreviated CHAPSO), N-dodecyl-N,N-dimethyl-3-ammonio-1-propanesulfonate, and lyso- $\alpha$ -phosphatidylcholine. Examples of nonionic detergents include decanoyl-N-methylglucamide, diethylene glycol 35 monopentyl ether, n-dodecyl  $\beta$ -D-glucopyranoside, ethylene oxide condensates of fatty alcohols (e.g., sold under the trade name Lubrol), polyoxyethylene ethers of fatty acids (particularly C<sub>12</sub>-C<sub>20</sub> fatty

acids), polyoxyethylene sorbitan fatty acid ethers (e.g., sold under the trade name Tween), and sorbitan fatty acid ethers (e.g., sold under the trade name Span).

5           A particularly useful group of surfactants are the sorbitan-based non-ionic surfactants. These surfactants are prepared by dehydration of sorbitol to give 1,4-sorbitan which is then reacted with one or more equivalents of a fatty acid. The fatty-acid -  
10 substituted moiety may be further reacted with ethylene oxide to give a second group of surfactants.

          The fatty-acid-substituted sorbitan surfactants are made by reacting 1,4-sorbitan with a fatty acid such as lauric acid, palmitic acid, stearic  
15 acid, oleic acid, or a similar long chain fatty acid to give the 1,4-sorbitan mono-ester, 1,g-sorbitan sesquiesther or 1,4-sorbitan triester. The common names for these surfactants include, for example, sorbitan monolaurate, sorbitan monopalmitate,  
20 sorbitan monoestearate, sorbitan monooleate, sorbitan sesquioleate, and sorbitan trioleate. These surfactants are commercially available under the name SPAN® or ARLACEL®, usually with a letter or number designation which distinguishes between the various  
25 mono, di- and triester substituted sorbitans.

          SPAN® and ARLACEL® surfactants are hydrophilic and are generally soluble or dispersible in oil. They are also soluble in most organic solvents. In water they are generally insoluble but  
30 dispersible. Generally these surfactants will have a hydrophilic-lipophilic balance (HLB) number between 1.8 to 8.6. Such surfactants can be readily made by means known in the art or are commercially available from, for example, ICI America's Inc., Wilmington, DE  
35 under the registered mark ATLAS®.

          A related group of surfactants comprises polyoxyethylene sorbitan monoesters and polyoxyethylene sorbitan triesters. These materials

are prepared by addition of ethylene oxid to a 1,4-sorbitan monester or tri ster. The addition of polyoxyethyl ne converts th lipophilic sorbitan mono- or triest r surfactant to a hydrophilic  
5 surfactant generally soluble or dispersible in water and soluble to varying degrees in organic liquids.

These materials, commercially available under the mark TWEEN®, are useful for preparing oil-in-water emulsions and dispersions, or for the  
10 solubilization of oils and making anhydrous ointments water-soluble or washable. The TWEEN® surfactants may be combined with a related sorbitan monester or triester surfactants to promote emulsion stability. TWEEN® surfactants generally have a HLB value falling  
15 between 9.6 to 16.7. TWEEN® surfactants are commercially available from a number of manufacturers, for example ICI America's Inc., Wilmington, DE under the registered mark ATLAS® surfactants.

A third group of non-ionic surfactants which  
20 could be used alone or in conjunction with SPAN®, ARLACEL® and TWEEN® surfactants are the polyoxyethylene fatty acids made by the reaction of ethylene oxide with a long-chain fatty acid. The most commonly available surfactant of this type is  
25 solid under the name MYRJ® and is a polyoxyethylene derivative of stearic acid. MYRJ® surfactants are hydrophilic and soluble or dispersible in water like TWEEN® surfactants. The MYRJ® surfactants may be blended with TWEEN® surfactants or with TWEEN®/SPAN®  
30 or ARLACEL® surfactant mixtures for use in forming emulsions. MYRJ® surfactants can be made by methods known in the art or are available commercially from ICI America's Inc.

A fourth group of polyoxyethylene based non-  
35 ionic surfactants are the polyoxyethylene fatty acid ethers derived from lauryl, acetyl, stearyl and oleyl alcohols. These materials are prepared as above by addition of ethylene xide to a fatty alcohol. The



commercial name for these surfactants is BRIJ . BRIJ® surfactants may be hydrophilic or lipophilic depending on the size of the polyoxyethyl n moiety in the surfactant. While the preparation of these compounds is available from the art, they are also readily available from such commercial sources as ICI America's Inc.

Other non-ionic surfactants which could potentially be used in the practice of this invention are for example: polyoxyethylene, polyol fatty acid esters, polyoxyethylene ether, polyoxypropylene fatty ethers, bee's wax derivatives containing polyoxyethylene, polyoxyethylene lanolin derivative, polyoxyethylene fatty glycerides, glycerol fatty acid esters or other polyoxyethylene acid alcohol or ether derivatives of long-chain fatty acids of 12-22 carbon atoms.

As the adjuvant and the vaccine formulations of this invention are intended to be multi-phase systems, it is preferable to choose an emulsion-forming non-ionic surfactant which has an HLB value in the range of about 7 to 16. This value may be obtained through the use of a single non-ionic surfactant such as a TWEEN® surfactant or may be achieved by the use of a blend of surfactants such as with a sorbitan mono, di- or triester based surfactant; a sorbitan ester polyoxyethylene fatty acid; a sorbitan ester in combination with a polyoxyethylene lanolin derived surfactant; a sorbitan ester surfactant in combination with a high HLB polyoxyethylene fatty ether surfactant; or a polyethylene fatty ether surfactant or polyoxyethylene sorbitan fatty acid.

It is more preferred to use a single non-ionic surfactant, most particularly a TWEEN® surfactant, as the emulsion stabilizing non-ionic surfactant in the practice of this invention. The surfactant named TWEEN 80, otherwise known as

polysorbate 80 for polyoxythylene 20 sorbitan monooleate, is the most preferred of the foregoing surfactants.

5       Sufficient droplet size reduction can usually be effected by having the surfactant present in an amount of 0.02% to 2.5% by weight (w/w). An amount of 0.05% to 1% is preferred with 0.01 to 0.5% being especially preferred.

10       The manner in which the droplet size of the invention is reached is not important to the practice of the present invention. One manner in which submicron oil droplets can be obtained is by use of a commercial emulsifiers, such as model number 110Y available from Microfluidics, Newton, MA. Examples of  
15       other commercial emulsifiers include Gaulin Model 30CD (Gaulin, Inc., Everett, MA) and Rainnie Minilab Type 8.30H (Miro Atomizer Food and Dairy, Inc., Hudson, WI). These emulsifiers operate by the principle of high shear forces developed by forcing fluids through  
20       small apertures under high pressure. When the model 110Y is operated at 5,000 - 30,000 psi, oil droplets having diameters of 100 - 750 nm are provided.

25       The size of the oil droplets can be varied by changing the ratio of detergent to oil (increasing the ratio decreases droplet size), operating pressure (increasing operating pressure reduces droplet size), temperature (increasing temperature decreases droplet size), and adding an amphipathic immunostimulating agent (adding such agents decreases droplet size).  
30       Actual droplet size will vary with the particular detergent, oil, and immunostimulating agent (if any) and with the particular operating conditions selected. Droplet size can be verified by use of sizing instruments, such as the commercial Sub-Micron  
35       Particle Analyzer (Model N4MD) manufactured by the Coulter Corporation, and the parameters can be varied using the guidelines set forth above until substantially all droplets are less than 1 micron in

diameter, preferably less than 0.8 microns in diameter, and most preferably less than 0.5 microns in diameter. By substantially all is meant at least 80% (by number), preferably at least 90%, more preferably at least 95%, and most preferably at least 98%. The particle size distribution is typically Gaussian, so that the average diameter is smaller than the stated limits.

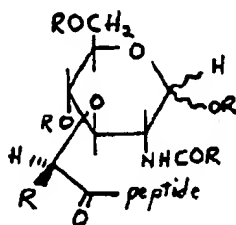
The present invention is practiced by preparing an oil emulsion in the absence of other components previously taught in the prior art to be used with submicron emulsions for satisfactory immunogenicity, namely polyoxypropylene-polyoxyethylene block polymers such as those described for use with adjuvants in USPN 4,772,466 and 4,770,874 and in European Patent Application 0 315 153 A2.

An adjuvant composition of the invention consists essentially of a metabolizable oil in water and an emulsifying agent other than than a POP-POE copolymer. The emulsifying agent need not have any specific immunostimulating activity, since the oil composition by itself can function as an adjuvant when the oil droplets are in the submicron range. However, increased immunostimulating activity can be provided by including any of the known immunostimulating agents in the composition. These immunostimulating agents can either be separate from the emulsifying agent and the oil or the immunostimulating agent and the emulsifying agent can be one and the same molecule. Examples of the former situation include metabolizable oils mixed with killed mycobacteria, such as Mycobacterium tuberculosis, and subcellular components thereof. Additional immunostimulating substances include the muramyl peptides that are components of the cell walls of such bacteria. A number of preferred muramyl peptides are listed below. Examples of the joint emulsifying agent/immunostimulating agent are the lipophilic

muramyl peptides described in the two Sanch z-Pescador et al. publications cit d above. These materials comprise the basic N-acetylmuramyl peptide (a hydrophilic moi ty) that acts as an immunostimulating group, but also include a lipophilic moiety that provides surface-active characteristics to the resulting compound. Such compounds, as well as other types of amphipathic immunostimulating substances, act as both immunostimulating agents and emulsifying agents and are preferred in the practice of the present invention. In addition, it is also possible to practice the present invention by using a amphipathic immunostimulating substance in combination with a second immunostimulating substance that is not amphipathic. An example would be use of a lipophilic muramyl peptide in combination with an essentially unsubstituted (i.e., essentially hydrophilic) muramyl dipeptide.

The preferred immune-response-stimulating muramyl peptides (or more accurately glycopeptides) of this invention are a group of compounds related to and generally derived from N-acetylmuramyl-L-alanyl-D-isoglutamine, which was determined by Ellouz et al. (1974) Biochem. & Biophys. Res. Comm., 59(4): 1317, to be the smallest effective unit possessing immunological adjuvant activity in M. tuberculosis, the mycobacterial component of Freund's complete adjuvant. A number of dipeptide- and polypeptide-substituted muramic acid derivatives were subsequently developed and found to have immunostimulating activity.

Though these glycopeptides are a diverse group of compounds, they can be generally represented by Formula I below:



wherein the pyran ring oxygens are substituted by hydrogen, alkyl, or acyl or the like, or may be replaced by nitrogen-based substituents, particularly the 6-position oxygen; the 2-amino group is an acyl group or some other amide; the lactyl side chain is modified, e.g., is ethyl or another two-position alkyl moiety; and the peptide function is a dipeptide or polypeptide, which may be further derivatized. Furanosyl analogues of the pyranosyl compounds also have immunopotentiating activity and are useful in this invention.

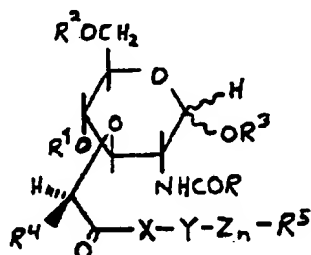
Among the glycopeptides of this invention are those disaccharides and tetrasaccharides linked by meso- $\alpha,\epsilon$ -diaminopimelic acid such as described in U.S. Patent Nos. 4,235,771 and 4,186,194.

Immune response stimulating glycopeptides which may be used in the practice of this invention are disclosed in U.S. Patent Nos. 4,094,971; 4,101,536; 4,153,684; 4,235,771; 4,323,559; 4,327,085; 4,185,089; 4,082,736; 4,369,178; 4,314,998 and 4,082,735; and 4,186,194. The glycopeptides disclosed in these patents are incorporated herein by reference and made a part hereof as if set out in full herein. The compounds of Japanese patent application Nos. JP 40792227, JP 4079228, and JP 41206696 would also be useful in the practice of this invention.

Methods for preparing these compounds are disclosed and well-known in the art. Preparative process exemplification can be found in U.S. Patent Nos. 4,082,736 and 4,082,735. Additionally, similar

preparativ process s may be found in the U.S. patents referenced in th prec ding paragraph.

Pref rred glycopeptides are those having the Formula II



wherein

R is an unsubstituted or substituted alkyl radical containing from 1 to 22 carbon atoms, or an unsubstituted or substituted aryl radical containing from 6 to 10 carbon atoms;

$R^1$  and  $R^2$  are the same or different and are hydrogen or an acyl radical containing from 1 to 22 carbon atoms;

$R^3$  is hydrogen, alkyl of 1 to 22 carbons, or aryl of 7 to 10 carbon atoms;

R is hydrogen or alkyl;

n is 0 or 1;

X and Z are independently alanyl, valyl, leucyl, isoleucyl,  $\alpha$ -aminobutyryl, threonyl, methionyl, cysteinyl, glutamyl, glutaminy, isoglutamyl, isoglutaminy, aspartyl, phenylalanyl, tyrosyl, lysyl, ornithinyl, arginyl, histidyl, asparaginy, prolyl, hydroxyprolyl, seryl, or glycyl;

$R^5$  is an optionally esterified or amidated carboxyl group of the terminal amino acid; and

Y is  $-\text{NHCHR}^6\text{CH}_2\text{CH}_2\text{CO}-$ , wherein  $R^6$  is an optionally esterified or amidated carboxyl group.

Alkyl is a straight or branched radical comprised of 1 to 7 carbon atoms unless otherwise specified, exemplified by methyl, ethyl, propyl, butyl, pentyl, hexyl or heptyl or an isomer. Lower alkyl is a radical of 1 to 4 carbon atoms.

An optionally esterified or amidated carboxyl group is the carboxyl group itself or a carboxyl group esterified with a lower alkanol, such as methanol, ethanol, propanol, butanol, or the carbamoyl group, which, on the nitrogen atom, is unsubstituted or monosubstituted or di-substituted by alkyl, especially lower alkyl, aryl, particularly phenyl, or arylalkyl, particularly benzyl. The carbamoyl group may also be substituted with an alkylidene radical such as butylidene or pentylidene radical. In addition, the carbamoyl group  $R^5$  may also be substituted with a carbamoylmethyl group on the nitrogen atom.

Particularly preferred compounds are those of Formula II wherein R and  $R^1$  are the same or different and are hydrogen or an acyl radical containing from 1 to 22 carbon atoms;  $R^2$  is methyl;  $R^3$  is hydrogen; X is L-alanyl, Y is D-isoglutaminyl, and n is 0.

A different preferred group of glycopeptides are the compounds of Formula II wherein R and  $R^1$  are hydrogen or acyl of 1 to 22 carbon atoms,  $R^2$  is methyl,  $R^3$  is hydrogen,  $R^4$  is methyl or butyl, and X is L-valyl, L-seryl, L-alanyl, L-threonyl or L- $\alpha$ -aminobutyryl.

Specific examples include the following compounds:

N-acetylmuramyl-L- $\alpha$ -aminobutyryl-D-isoglutamine;

6-O-stearoyl-N-acetylmuramyl-L- $\alpha$ -aminobutyryl-D-isoglutamine;

N-acetylmuramyl-L-threonyl-D-isoglutamine;

N-acetylmuramyl-L-valyl-D-isoglutamine;

N-acetylmuramyl-L-alanyl-D-glutamine n-butyl ester;

N-acetyl-desmethyl-D-muramyl-L-alanyl-D-isoglutamine;

N-acetylmuramyl-L-alanyl-D-glutamine;

N-ac tylmuramyl-L-seryl-D-isoglutamine;  
N-acetyl(butylmuramyl)-L- $\alpha$ -aminobutyl-D-  
isoglutamin ; and  
N-acetyl(butylmuramyl)-L-alanyl-D-  
5 isoglutamine.

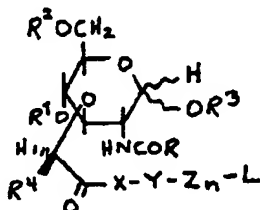
An effective amount of immunostimulating glycopeptide is that amount which effects an increase in antibody titer level when administered in conjunction with an antigen over that titer level  
10 observed when the glycopeptide has not been co-administered (typically in the range of 0.0001 to 10% of the total composition). As can be appreciated, each glycopeptide may have an effective dose range that may differ from the other glycopeptides.  
15 Therefore, a single dose range cannot be prescribed which will have a precise fit for each possible glycopeptide within the scope of this invention. However, as a general rule, the glycopeptide will preferably be present in the vaccine in an amount of  
20 between 0.001 and 5% (w/v). A more preferred amount is 0.01 to 3% (w/v).

Most of the immunostimulating glycopeptides discussed above are essentially hydrophilic compounds. Accordingly, they are intended for use with a separate  
25 emulsifying agent (which can be, as discussed above, also an immunostimulating agent). In some case, the above-described compounds have a lipophilic character, such as the compounds comprising fatty acid substituents and/or aryl substituents on the sugar  
30 moiety, particularly those containing one or more acyl radicals containing from 14 to 22 carbon atoms, particularly those containing more than 1 such acyl substituent. However, it is also possible to achieve lipophilic character in a muramyl peptide by providing  
35 a lipid moiety linked through the carboxylate group or side chains of the peptide moiety. In particular, lipid groups joined to the peptide moiety through the terminal carboxylate group represent a preferr d



grouping of compounds. This linkage can readily be provided either directly, such as by forming an ester linkage between the terminal carboxylate and a fatty alcohol containing from 14 to 22 carbon atoms, or by using a bifunctional linking group, such as ethanolamine, to link the carboxylate through either an ester or amide linkage to a lipid. Particularly preferred in this embodiment of the invention are phospholipids, as the phosphate groups provide a readily linkable functional group. Diacylphosphoglycerides provide one such readily linkable phospholipid. Phosphatidyl ethanolamine, a readily available, naturally occurring compound, can be easily linked to the terminal carboxylate of the peptide moiety through an amide bond. Other lipids to the terminal carboxyl include acylglycerols, phosphatidyl choline, phosphatidyl serine, phosphatidyl inositol, phosphatidylglycerol, cardiolipin, and sphingomyelin.

A number of preferred amphipathic immunostimulating peptides are those having Formula III below:



wherein R, R<sup>1</sup>-R<sup>4</sup>, X, Y, Z and n have the previously described meanings. L represents a lipid moiety, such as the lipid moieties described above.

In summary, the muramic acid moiety and the peptide moiety of the molecule together provide a hydrophilic moiety. A lipophilic moiety is also present in the molecule, lipophilicity generally being provided by a long-chain hydrocarbon group, typically present in the form of a fatty acid. The fatty acid or other hydrocarbon-containing radical can be attached to a hydroxyl group of the sugar or can be linked to the peptide portion of the molecule either directly, such as by reacting a fatty acid with a fr

amino group present in the peptide moiety, or through a linking group, such as a hydroxyalkylamine that forms a link between a carboxylic acid group of the peptide through amide bond formation and a functional group in a lipid, such as a phosphate group.

Phospholipid moieties are particularly preferred for use in forming lipophilic muramyl peptides. A group of preferred compounds include muramyl dipeptides and tripeptides linked to a phospholipid moiety through a hydroxyalkylamine moiety. An example, and a particularly preferred compound, is N-acetylmuramyl-L-alanyl-D-isoglutaminyl-L-alanine-2-[1,2-dipalmitoyl-sn-glycero-3-(hydroxyphosphoryloxy)]ethylamide (abbreviated MTP-PE).

The adjuvant formulations are generally prepared from the ingredients described above prior to combining the adjuvant with the antigen that will be used in the vaccine. The word antigen refers to any substance, including a protein or protein-polysaccharide, protein-lipopolysaccharide, polysaccharide, lipopolysaccharide, viral subunit, whole virus or whole bacteria which, when foreign to the blood stream of an animal, on gaining access to the tissue of such an animal stimulates the formation of specific antibodies and reacts specifically in vivo or in vitro with a homologous antibody. Moreover, it stimulates the proliferation of T-lymphocytes with receptors for the antigen and can react with the lymphocytes to initiate the series of responses designated cell-mediated immunity.

A hapten is within the scope of this definition. A hapten is that portion of an antigenic molecule or antigenic complex that determines its immunological specificity. Commonly, a hapten is a peptide or polysaccharide in naturally occurring antigens. In artificial antigens it may be a low molecular weight substance such as an arsanilic acid derivative. A hapten will react specifically in vivo

or in vitro with homologous antibodies or T-lymphocytes. Alternative descriptors are antigenic determinant, antigenic structural grouping and haptenic grouping.

5           The formulation of a vaccine of the invention will employ an effective amount of an antigen. That is, there will be included an amount of antigen which, in combination with the adjuvant, will cause the subject to produce a specific and  
10 sufficient immunological response so as to impart protection to the subject from the subsequent exposure to virus, bacterium, fungus, mycoplasma, or parasite immunized against.

          Antigens may be produced by methods known in  
15 the art or may be purchased from commercial sources. For example, U.S. Patent Nos. 4,434,157, 4,406,885, 4,264,587, 4,117,112, 4,034,081, and 3,996,907, incorporated herein by reference, describe methods for preparing antigens for feline leukemia virus vaccines.  
20 Other antigens may similarly be prepared. Antigens within the scope of this invention include whole inactivated virus particles, isolated virus proteins and protein subunits, whole cells and bacteria, cell membrane and cell wall proteins, and the like.  
25 Vaccines of the invention may be used to immunize birds and mammals against diseases and infection, including without limitation cholera, diphtheria, tetanus, pertussis, influenza, measles, meningitis, mumps, plague, poliomyelitis, rabies,  
30 Rocky Mountain spotted fever, rubella, smallpox, typhoid, typhus, feline leukemia virus, and yellow fever.

          No single dose designation can be assigned which will provide specific guidance for each and  
35 every antigen which may be employed in this invention. The effective amount of antigen will be a function of its inherent activity and purity. It is contemplated that the adjuvant compositions of this invention may

b used in conjunction with whole cell or virus vaccines as well as with purified antigens or protein subunit or peptide vaccines prepared by recombinant DNA techniques or synthesis.

5        Since the adjuvant compositions of the invention are stable, the antigen and emulsion can be mixed by simple shaking. Other techniques, such as passing a mixture of the adjuvant and solution or suspension of the antigen rapidly through a small opening (such as a  
10        hypodermic needle) readily provides a useful vaccine composition.

         The invention now being generally described, the same will be better understood by reference to the following detailed examples which are provided by way  
15        of illustration and are not intended to be limiting of the invention unless so specified.

EXAMPLE 1General Techniques

The following general techniques were used throughout the examples that follow, except where not described:

Materials

MTP-PE was provided by CIBA-GEIGY (Basel, Switzerland). Squalene and Tween 80 were obtained from Sigma Chemical Co. (St. Louis, MO). CFA and IFA were obtained from Gibco (Grand Island, NY). Aluminum hydroxide (Rehsorptar) was obtained from Reheis Chemical Co. (Berkeley Heights, NJ).

Preparation of Emulsions

Method 1 - Syringe and needle. A mixture consisting of 4% squalene, 0.008% Tween 80, 250 µg/ml MTP-PE and antigen in phosphate buffered saline (PBS) was passed through a 23 gauge needle 6 times. This emulsion consisted of oil droplet sizes in the range of 10 microns and is termed MTP-PE-LO.

Method 2 - Kirkland Emulsifier. The above mixture was passed through a Kirkland emulsifier five times. This emulsion consists of oil droplets primarily of 1-2 microns and is termed MTP-PE-LO-KE. The Kirkland emulsifier (Kirkland Products, Walnut Creek, CA) is a small-scale version of the commercial knife-edged homogenizer (e.g., Gaulin Model 30CD and Rainnie Minilab Type 8.30H) generating about 1000 psi in the working chamber.

Method 3 - Microfluidizer. Mixtures containing 0.3-18% squalene and 0.2-1.0 mg/ml MTP-PE with or without Tween 80 were passed through the Microfluidizer (Model No. 110Y, Microfluidics Newton, MA) at 5,000 - 30,000 PSI. Typically, 50 ml of emulsion was mixed for 5 minutes or 100 ml for 10 minutes in the microfluidizer. The resulting emulsions consisted of oil droplets of 100 - 750 nm

depending on squalen , MTP-PE, and detergent concentration and microfluidizer operating pressure and temperature. This formulation is termed MTP-PE-LO-MF.

5           Antigen was added to the adjuvant formulations above after preparation. The antigen and emulsion were mixed by shaking. When using CFA and IFA, antigen in PBS was mixed with an equal volume of either CFA or IFA. The mixture was emulsified by  
10           passing through a hypodermic needle until a thick, emulsion was achieved.

#### Antigens

15           Herpes simplex virus (HSV) rgD2 is a recombinant protein produced genetically engineered Chinese hamster ovary cells. This protein has the normal anchor region truncated, resulting in a glycosylated protein secreted into tissue culture medium. The gD2 was purified in the CHO medium to  
20           greater than 90% purity. Human immunodeficiency virus (HIV) env-2-3 is a recombinant form of the HIV enveloped protein produced in genetically engineered Saccharomyces cerevisiae. This protein represents the entire protein region of HIV gp120 but is non-  
25           glycosylated and denatured as purified from the yeast. HIV gp120 is a fully glycosylated, secreted form of gp120 produced in CHO cells in a fashion similar to the gD2 above.

#### 30           Immunization of Animals

          Mice were injected with the various adjuvant/antigen formulations by intraperitoneal, intramuscular, or subcutaneous routes. Guinea pigs were immunized by footpad or intramuscular routes.  
35           Rabbits, goats, and baboons were immunized by the intramuscular routes.

Analysis of Immune Respons

Antibody titers against the immunizing antigen were determined by nzym linked immunosorb nt assay (ELISA).

EXAMPLE 2MTP-PE-LO Formulation in Large Animals(Comparative Example)

A number of experiments were carried out, first with the HIV env 2-3 antigen and later with the HSV gD protein, using the MTP-PE-LO formulation to stimulate immunity in large animals. These experiments are outlined below.

## 1. HIV env 2-3

a. Guinea pigs. Guinea pigs were immunized monthly with 50  $\mu$ g/dose of env 2-3 by either the footpad or intramuscular route. The vaccine was administered with either the MTP-PE-LO formulation (4% Squalene, 0/008% Tween 80, 50  $\mu$ g/dose MTP-PE) or absorbed to alum (0.7% aluminum hydroxide). Sera were collected one week after each immunization and analyzed for anti-env 2-3 antibody by ELISA. The results are shown in Table 1. The MTP-PE-LO formulation gave high anti-env 2-3 titers when delivered both intramuscularly and in the footpad. In contrast, alum gave much lower antibody titers by both routes. This experiment illustrates the effectiveness of the MTP-PE-LO formulation in guinea pigs.





Adjuvant Group	Animal #	Route	Zero	Immunization Number						
				Two	Three	Four	Five	Six	Seven	
Alum	867	FP	<<100	2,200	8,800	14,500	11,900	11,400	12,300	
	868	FP	<<100	6,500	44,500	34,000	18,800	12,800		
	(average)	(FP)	(<<100)	(5,700)	(38,000)	(68,000)	(54,000)	(28,000)	(12,000)	
	869	IM	<<100	<<100	300	2,600	2,000	1,600	2,300	
	870	IM	<<100	<<100	130	220	330	270	300	
	871	IM	<<100	<<100	1,200	4,300	4,900	3,000	1,600	
	872	IM	<<100	<<100	300	900	920	770	1,700	
	873	IM	<<100	<<100	990	41,100	79,800	27,900	15,500	
	874	IM	<<100	<<100	940	17,300	13,200	10,600	8,600	
	(average)	(IM)	(<<100)	(<<100)	(640)	(11,000)	(17,000)	(7,000)	(5,000)	

- a. Guinea pigs were immunized monthly with 50 "m" g/dose of env 2-3 with the different adjuvants by either the footpad (FP) or intramuscular (IM) route. Sera were collected one week following each immunization.
- b. "nt"; no data obtained due to death of the animal.
- c. <<100; no detectable ELISA signal at 1:100 serum dilution.
- d. nt = not tested

b. Goats. Pairs of goats received 1 mg of env 2-3 on primary immunizations and 500  $\mu$ g on secondary immunization with the MTP-PE-LO formulation containing various amounts of MTP-PE from 0 to 500  $\mu$ g. Positive control animals received the primary immunization with CFA and the secondary immunization with IFA. One group also received 100  $\mu$ g env 2-3 in the primary immunization followed by 50  $\mu$ g in the secondary immunization with the MTP-PE-LO formulation containing 100  $\mu$ g MTP-PE. As shown in Table 2, both goats receiving Freund's adjuvant showed high antibody titers ranging from 2700 to 62,800. In contrast, most of the goats receiving the MTP-PE-LO formulation were negative for anti-env 2-3 antibody. Animals that did respond only developed titers in the 100-600 range. These results are in stark contrast to the guinea pig data above.

TABLE 2

Antibody Responses of Goats Immunized  
With Env 2-3 and Various Doses of MTP-PE

	Adjuvant Formu- lation	Animal Number	Env 2-3 ELISA Titer Immunization		
			None	One	Two
30	Freund's	2295	<sup>b</sup> <<100	43,200	62,800
		2296	<<100	2,700	7,500
35	<sup>a</sup> ST+0 $\mu$ g MTP-PE	2297	<<100	<sup>c</sup> <100	<100
		2298	<<100	100	300
	ST+20 $\mu$ g MTP-PE	2290	<<100	<100	<100
		2302	<<100	100	200
40	ST+50 $\mu$ g MTP-PE	2301	<<100	<<100	<100
		2302	<<100	<<100	<100
	ST+100 $\mu$ g MTP-PE	2303	<<100	<<100	100
		2304	<<100	<<100	<100

	ST+250 $\mu$ g	2305	<<100	<100	600
	MTP-PE	2306	<<100	<<100	<100
5	ST+500 $\mu$ g	2307	<<100	<100	<100
	MTP-PE	2308	<<100	<<100	<<100
	ST+100 $\mu$ g	2309	200	500	200
10	MTP-PE	2310	<<100	<100	<<100

---

a. ST is the low oil formulation; 4% Squalene, 0.008% Tween 80.

15 b. <<100 indicates an env 2-3 ELISA titer that was not above background at a 1/100 serum dilution.

c. <100 indicates an env 2-3 ELISA value at a 1/100 serum dilution that was above background but less than the half maximal signal in the assay.

20 c. Dogs. Beagle dogs were immunized with either 250  $\mu$ g of env 2-3 in MTP-PE-LO (100  $\mu$ g MTP-PE) or with the MTP-PE-LO formulation alone at three week intervals. Ten days after each immunization the animals were bled and anti-env 2-3 antibody titers

25 were determined by ELISA. Table 3 shows that the two dogs receiving env 2-3 plus adjuvant did develop anti-env 23 titers, but these titers failed to reach the levels seen in guinea pigs (maximum titers 1700 and 6300 for the two immunized animals). In addition,

30 these animals failed to develop virus neutralizing antibodies to either the homologous (SF2) or heterologous (BRU or Zr6) HIV strains.

34

**TABLE 3**  
**ELISA and Neutralizing Antibody Titers of Sera**  
**From Beagle Dogs Immunized With Env 2-3 In**  
**MTP-PE-LO Adjuvant<sup>a</sup>**

	Animal #	Immunized with	Immunization #	titer	Env 2-3 Neutralization titers		
					ELISA HIV-SF2	HIV-BRU	HIV-Zr6
5							
10	1375	env 2-3	pre-bleed	<sup>b</sup> <<100	<sup>c</sup> <20	<20	<20
15		MTP-PE-LO 100µg	2	1,300	<20	<20	<20
		MTP-PE	3	1,700	<20	<20	<20
			4	900	<20	<20	<20
			5	400	<20	<20	<20
20			6	300	<20	<20	<20
			7	300	<20	<20	<20
	1376	env 2-3	pre-bleed	<<100	<20	<20	<20
25		MTP-PE-LO 100µg	2	3,500	<20	<20	<20
		MTP-PE	3	6,300	<20	<20	<20
			4	5,100	<20	<20	<20
			5	2,100	<20	<20	<20
30			6	2,200	<20	<20	<20
			7	2,000	<20	<20	<20
	1377	MTP-PE-LO	pre-bleed	<<100	<20	<20	<20
35		O-MTP-PE	2	<<100	<20	<20	<20
		control	3	<<100	<20	<20	<20
			5	<<100	<20	<20	<20
			6	<<100	<20	<20	<20
40			7	<<100	<20	<20	<20
	1378	MTP-PE-LO	pre-bleed	<<100	<20	<20	<20
		O-MTP-PE	2	<<100	<20	<20	<20
45		control	3	<<100	<20	<20	<20
			4	<<100	<20	<20	<20
			5	<<100	<20	<20	<20
			6	<<100	<20	<20	<20
			7	<<100	<20	<20	<20
50							

a. Dogs received 250 µg of env 2-3 in Biocine adjuvant (100 µg MTP-PE) intramuscularly ev ry 21

- days. Blood samples were collected 10 days following each injection.
- b. ELISA titers of  $<100$  are listed when no signal was detected at a 1/100 serum dilution.
- 5 c. Neutralization titers of  $<20$  indicate that no neutralization was observed at the most concentrated serum dilution tested (1/20).
- d. Pigs. Pigs were immunized with 1 mg
- 10 env 2-3 with MTP-PE-LO (100  $\mu$ g MTP-PE) every 21 days. Control animals received the adjuvant alone. Ten days after each immunization the animals were bled, and anti-env 2-3 antibody titers were determined by ELISA. The results in Table 4 show that the two immunized
- 15 animals developed only low anti-env 2 titers (140 and 100, respectively) and no detectable virus neutralizing titers against either the homologous strain (SF2) or heterologous strains (BRU or Zr6).

TABLE 4

ELISA and neutralizing antibody titers of swine  
immunized with nv 2-3 MTP-PE-LO adjuvant.<sup>a</sup>

5 Animal Number	Antigen	Immuni- zation Number	env 2-3 ELISA titer	Neutralizing titer on:		
				HIV-SF2	HIV-BRU	HIV-Zr6
10	1371	Env 2-3 pre- bleed	b <<50	d <20	<20	<20
		2	c <50	<20	<20	<20
		3	70	<20	<20	<20
15		4	70	<20	<20	<20
		5	80	<20	<20	<20
20		6	70	<20	<20	<20
		7	140	<20	<20	<20
25	1372	Env 2-3 pre- bleed	<<50	<20	<20	<20
		2	100	<20	<20	<20
		3	70	<20	<20	<20
30		4	70	<20	<20	<20
		5	60	<20	<20	<20
35		6	90	<20	<20	<20
		7	90	<20	<20	<20
40	1373	Adjuvant Control pre- bleed	<<50	<20	<20	<20
		2	<<50	<20	<20	<20
		3	<<50	<20	<20	<20
45		4	<<50	<20	<20	<20
		5	<<50	<20	<20	<20
50		6	<<50	<20	<20	<20
		7	<<50	<20	<20	<20

	1374	Adjuvant Control pre- ble d	<<50	<20	<20	<20
5		2	<<50	<20	<20	<20
		3	<<50	<20	<20	<20
		4	<<50	<20	<20	<20
10		5	<<50	<20	<20	<20
		6	<<50	<20	<20	<20
15		7	<<50	<20	<20	<20

- 
- a. Swine received 1 mg of env 2-3 in Biocine adjuvant (100  $\mu$ g MTP-PE) intramuscularly every 21 days.
- 20 Sera were collected 10 days following each immunization.
- b. Showing no signal at 1/50 serum dilution are listed as having titers of <<50.
- c. Low but detectable signal at 1/50 serum dilution.
- 25 d. No neutralization seen at a 1/20 serum dilution, the most concentrated dilution tested.

- e. Monkeys. Rhesus macaques were
- 30 immunized every 30 days with 250  $\mu$ g of env 2-3 with MTP-PE-LO (100  $\mu$ g MTP-PE). Control animals received the adjuvant formulation alone. One week after each immunization, the animals were bled and anti-env 2-3 antibody titers were determined by ELISA. Table 5
- 35 shows that, similar to the dogs, all animals developed antibody titers to env 2-3, but these titers only ranged from 300 - 3100, far lower than seen previously with guinea pigs.

TABLE 5

Titers of env 2-3 specific antibodies in sera from Rhesus macaques immunized with env 2-3 in MTP-PE-LO adjuvant.<sup>a</sup>

Animal Antigen	Number	Immunization				
		Prebleed	1	2	3	4
Env 2-3	1189	<<100	<<100	300	700	400
	<<100	<<100	1,200	800	800	900
	1191	<<100	500	2,000	1,300	1,900
	1192	<<100	1,100	900	400	400
	(average)	<<100	780	1,100	700	900
Adjuvant	1197	<<100	<<100	<<100	<<100	<<100
	<<100	<<100	<<100	<<100	<<100	<<100
	1199	<<100	<<100	<<100	<<100	<<100
	1978	<<100	<<100	<<100	<<100	<<100
	(average)	<<100	<<100	<<100	<<100	<<100

a. Animals received 250 mg of antigen in Blocline adjuvant (100 mg MTP-PE) intramuscularly every 30 days. Sera were collected one week following each immunization.



## 2. HSV gD

a. Goats. A series of adjuvant formulations were tested with gD2 in goats. Animals were immunized with 100  $\mu$ g of gD2 with the various adjuvants every 21 days. Ten days after the second and third immunizations the animals were bled and anti-gD2 titers were determined by ELISA. The following adjuvant formulations were used. CFA (1°) followed by IFA (2° & 3°), IFA containing 100  $\mu$ g MTP-PE), 0.8 mg/ml aluminum hydroxide (alum), MTP-PE-LO (100  $\mu$ g MTP-PE), MTP-PE-LO-KE (100  $\mu$ g MTP-PE), and MTP-PE-LO-KE (12% squalene, 5.0 mg MTP-PE). The ELISA results are shown in Table 6. One CFA/IFA animal, both MTP-PE/IFA animals, and one MTP-PE-LO-KE (5 mg MTP-PE) animal developed high antibody titers (2187-13,172). One CFA/IFA animal, both alum animals, and one MTP-PE-LO-KE (5 mg MTP-PE) animals developed moderate antibody titers (5691489). The MTP-PE-LO animals and the MTP-PE-LO-KE animals developed low anti-gD2 titers (46-323). Thus, as with env 2 noted above, the MTP-PE-LO formulation fails to elicit high antibody titers in goats. Modifying the emulsion by using the Kirkland emulsifier (1-2 mm oil droplet sizes) did not improve the adjuvant performance. Vast increases in MTP-PE (to 5.0 mg) dose appeared to improve the adjuvant performance.

40

TABLE 6

Adjuvant effectiveness with  
gD2 in the goats.

5

	Group	Animal	Adjuvant	ELISA Titer After	
				2 Immunizations	3 Immunizations
10	1	3606 3609	CFA/IFA	2187 738	13172 770
15	2	3610 3611	Alum	1489 921	781 522
20	3	3612	MTP-PE-LO		
			(100µg MTP-PE)	77	194
		3613		145	323
	4	3614	MTP-PE-LO-KE		
			(100µg MTP-PE)	123	227
		3615		56	46
25	5	3624	MTP-PE-LO-KE	142	569
			(12% squalene, 5.0 mg MTP-PE)	615	2291

30

b. Baboons. Juvenile baboons were immunized with gD2 formulated with alum, MTP-PE-LO-KE, MTP/IFA and IFA alone. In addition a dose ranging study for gD2 combined with alum and MTP-PE-LO-KE was done. Baboons of 2-3 yr (3.4 to 12 kg) were immunized intramuscularly in the thigh three times at three-week intervals. Sera were collected 3 weeks after the first two immunizations and 2 weeks after the final vaccine dose for determination of gD-specific antibody by ELISA. Whole blood was drawn at each of these time points for complete blood cell analyses (CBC). Baboons immunized with 100 µg of gD2 bound to alum developed anti-gD2 mean antibody titers of 3349±550. There was no significant difference in titers for the three antigen doses tested, 10, 25, 100

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5     μg of protein. Antibody responses in 4 groups of  
animals who received 10 or 100 μg of gD2 emulsified  
with 250 μg of MTP-PELO-KE or 25 μg of gD2 emulsified  
with 50 μg or 1000 μg of MTP-PE-LO-KE were similar to  
10 those of the groups immunized with gD2/alum (means  
ranging from 1300 to 3900) vaccinated with 25 μg of  
gD2 and 250 μg of MTP-PE-LO-KE. MTP-PE emulsified  
with IFA was used as a positive control group in this  
experiment. Animals immunized with alum had titers  
which were about 1% those of the MTP/IFA vaccines and  
MTP-PE-LO-KE immunized animals had titers ranging  
from 0.5 to 1.3 those of MTP/IFA. These results are  
summarized in Table 7.

TABLE 7

HSV vaccine trial in baboons: antibody titers<sup>a</sup>

Group	Adjuvant Composition (mg)	gD2 Dose (mg)	ELISA Titers <sup>b</sup>			f MTP-PE/IPAC
			1° Bleed	2° Bleed	3° Bleed	
1	Alum	400	287 (+ 123)	1002 (+ 366)	1566 (+ 350)	0.6
2	Alum	400	1075 (+ 785)	880 (+ 343)	1993 (+ 1156)	0.8
3	Alum	400	720 (+ 184)	1882 (+ 489)	3349 (+ 550)	1.3
4	MTP-PE/IO	50	140 (+ 63)	788 (+ 331)	1320 (+ 430)	0.5
5	MTP-PE/IO	250	217 (+ 103)	2490 (+ 995)	3244 (+ 1582)	1.3
6	MTP-PE/LO	250	57 (+ 34)	925 (+ 254)	2439 (+ 510)	1.0
7	MTP-PE/LO	1000	91 (+ 70)	1097 (+ 565)	3883 (+ 2401)	1.6
8	MTP-PE/IFA	250	24,101 (+ 5423)	62,775 (+ 28,634)	250,382 (+ 64,771)	100
9	IFA	25	2591 (+ 2280)	7631 (+ 6563)	66,132 (+ 75,095)	26.4

<sup>a</sup> All animals immunized with gD2 by IM delivery in the thigh; 4 animals/group<sup>b</sup> 50% endpoint antibody titer, geometric mean + SE<sup>c</sup> Fraction of animals with a positive gD2-specific lymphoproliferative response defined as a stimulation index >3.0.

No adverse reactions to the vaccines were not d in any of the animals, and th CBC profil s were normal.

5

### EXAMPLE 3

#### MTP-PE-LO Formulation Effective In Stimulating Immunity in Large Animals

10 As demonstrated in Example 2, MTP-PE-LO  
formulations that were prepared with a syringe and  
needle (~10 micron droplet size) and the Kirkland  
emulsifier (1-2 micron droplet size) failed to give  
15 good immunostimulation to vaccine antigens in large  
animals and humans (human data not shown). The  
microfluidizer model l10Y was used to generate small-  
droplet-size, stable emulsions. This machine is a  
high pressure (5000 - 30,000 PSI) submerged jet type  
emulsifier. A series of emulsions were prepared  
20 varying in size and stability based on the  
concentrations of squalene, Tween 80, and MTP-PE and  
the physical parameters of temperature and operating  
pressure. Examples of different emulsions made with  
the microfluidizer are given in Table 8. By changing  
25 the physical parameters and emulsion composition, oil  
droplet sizes from 1 micron to less than 0.2 microns  
can be achieved. As demonstrated in Table 8,  
parameters that decrease emulsion droplet size are  
increased detergent, increased MTP-PE to squalene  
30 ratio, increased operating pressure, and increased  
operating temperature. These small droplet size  
emulsions were then tested as adjuvants for vaccine  
antigens in goats and baboons.

**TABLE 8**  
**Composition and Physical Parameters of MTP-PE-Squalene**  
**Emulsions made with the Microfluidizer**

Emulsion	MTP-PE (mg/ml)	Squalene %	Tween 80 %	Mannitol %	Aqueous Phase	Temp (°C)	Pressure (KPSI)	Size ( $\mu$ )
A	.01	2	.004	0	H <sub>2</sub> O	40°	5	.23
B	0.2	2	.004	0	H <sub>2</sub> O	40	5	.17
C	1.0	2	0.16	5	H <sub>2</sub> O	0	10	.19
D	0.5	2	0	5	H <sub>2</sub> O	40	10	.16
E	0.5	2	0	0	H <sub>2</sub> O	40	10	.17
F	1.0	4	0	0	H <sub>2</sub> O	30	10	.19
G	1.0	4	0	0	H <sub>2</sub> O	20	10	.20
H	1.0	4	0	0	H <sub>2</sub> O	0	15	.20
I	1.0	4	0	0	H <sub>2</sub> O	0	10	.29
J	1.0	4	0	0	H <sub>2</sub> O	0	5	.39
K	1.0	4	.16	0	H <sub>2</sub> O	0	10	.22
L	1.0	4	.016	0	H <sub>2</sub> O	0	10	.27
M	1.0	6	0	0	H <sub>2</sub> O	0	10	.29

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## 1. HSV gD2 in Goats

The first microfluidizer used with the gD2 antigen was a 4% squalene, 100  $\mu$ g/ml MTP-PE emulsion without Tw en 80 (MTP-PE-LO-MF #13; number designations of MTP-PE-LO-MF formulations are arbitrary and are intended only for use as reference numbers). This material was made at low pressure in the microfluidizer and had an oil droplet size of about 0.8 microns. Goats were immunized intramuscularly with 100  $\mu$ g of gD2 in this formulation three times at 21 day intervals. Goats immunized with 100  $\mu$ g gD2, in CFA for primary and IFA for secondary and tertiary immunizations served as controls. Ten days after the second and third immunization the animals were bled and anti-gD2 antibody titers were determined by ELISA. The results are shown in Table 9. Both animals receiving the MTP-PE-LO-MF showed significant anti-gD2 titers. These titers 1661-2966 were intermediate compared to the titers of the two CFA/IFA control goats (140-24,269). The MTP-PE-LO-MF animals showed titers that were significantly higher than goats that had received MTP-PE-LO formulations prepared in a syringe and needle or in the Kirkland emulsifier (see Table 6). In a second experiment in goats, 100  $\mu$ g gD2 was administered every 21 days with MTP-PE-LO-MF #16. This formulation consisted of 4% squalene, 500  $\mu$ g/ml MTP-PE and O Tween 80. The oil droplet size of this emulsion was 0.5-0.6 microns. As seen in Table 10, this formulation appeared to give even higher antibody titers than the previous formulation. Thus, reducing the oil droplet size and/or increasing the MTP-PE improves the adjuvant performance of this emulsion.

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TABLE 9

Test of MTP-PE-LO-MF #13 as an  
adjuvant for gD2 in Goats

5	<u>adjuvant for gD2 in Goats</u>					
				<u>ELISA titer after:</u>		
	<u>Group</u>	<u>Animal Number</u>	<u>Adjuvant</u>	<u>Antigen</u>	<u>2 Immuni- zations</u>	<u>3 Immuni- zations</u>
10	1	4519	CFA/IFA	gD2 (100 µg)	9868	24269
		4520	"	gD2 (100 µg)	140	980
15	2	4598	MTP-PE- LO-MF <sup>a</sup>	gD2 (100 µg)	2966	2207
20		4599	"	gD2 (100 µg)	1661	N.T. <sup>b</sup>

25 <sup>a</sup> 4% squalene, 100 µg/ml MTP-PE, O Tween 80, H<sub>2</sub>O,  
 about 0.8 micron oil droplet size.

30 <sup>b</sup> N.T. - Not tested. Animal died of causes unrelated  
 to immunization.



TABLE 10

Test of MTP-PE-LO-MF #13 as an  
adjuvant for gD2 in Goats

Animal Immu- Number	Adjuvant	Antigen	ELISA titer after:	
			2 Immuni- zations	3 zations
5013	MTP-PE-LO-MF #16	gD2 (100 µg)	1299	386
5014	MTP-PE-LO-MF #16	gD2 (100 µg)	6657	2806
5015	MTP-PE-LO-MF #16	gD2 (100 µg)	8206	1943
5016	MTP-PE-LO-MF #16	gD2 (100 µg)	7886	1514

<sup>a</sup> MTP-PE-LO-MF #16 - 4% squalene, 500 µg/ml MTP-PE, O Tween 80, H<sub>2</sub>O. Oil droplet size of 0.5-0.6 microns.

2. HIV env 2-3 and gpl20 in Goats.

Microfluidizer preparations were compared to CFA/IFA and the MTP-PE-LO-KE as adjuvants using the HIV antigen env 2-3 and gpl20. Animals were immunized three times at 21-day intervals with 100 µg of the gpl20 antigen in CFA(1°)/IFA(2° & 3°), MTP-PE-LO-MF #14 (4% squalene, 500 µg/ml MTP-PE, O Tween, phosphate buffered saline) MTP-PE-LO-KE (4% squalene, 100 µg MTP-PE, 0.008% Tween 80, phosphate buffered saline emulsified in the Kirkland emulsifier) and MTP-PE-LO-MF #15 (4% squalene, 100 µg MTP-PE, 0.008% Tween 80, phosphate buffered saline). Animals were also immunized with 100 µg of the HIV antigen env 2-3 in CFA/IFA and in MTP-PE-LO-MF #14. The animals were bled 10 days after the second and third immunization and anti-env 2-3 antibody titers were determined by ELISA. The results are shown in Table 11. With env 2-

3, th animals immunized with th MTP-PE-LO-MF #14  
formulation show d equivalent titer to CFA/IFA animals  
after two immunizati ns and higher titers than the  
CFA/IFA animals after three immunizations. With gpl20  
5 the results were not quite as clear. The MTP-PE-LO-MF  
#14 animals show much more variation than the CFA/IFA  
animals. Thus the mean titers for the microfluidizer  
group is lower than the CFA group, but individual  
animals receiving MTP-PE-LO-MF #14 did show titers as  
10 high as any animals in the CFA/IFA group. A direct  
comparison with gpl20 of identical adjuvant components  
(4% squalene, 100 µg/ml MTP-PE, 0.008% Tween 80,  
phosphate buffered saline) emulsified by two different  
methods (Kirkland emulsifier vs. microfluidizer)  
15 illustrates the importance of the small droplet size  
in the emulsion. The Kirkland emulsifier group showed  
mean titer of 632 after these immunizations while the  
microfluidizer group showed mean titer of 3277.

TABLE 11

Test of MTP-PE-LO-MF as an adjuvant with HIV antigens env 2 and gp120

Group	Animal Number	Adjuvant	Antigen	ELISA Titer after:			
				2 immuni- zation	Genometric Mean + SE	3 immuni- zation	Genometric Mean + SE
1	5018	CFA/IFA	gp120 (100 mg)	900	1861 + 539	7300	6630 + 996
	5019	"	gp120 (100 mg)	3700		5700	
	5020	"	gp120 (100 mg)	2000		7100	
	5021	"	gp120 (100 mg)	1800		3400	
2	5022	CFA/IFA	env 2 (100 mg)	2400		3000	
	5023	"	env 2 (100 mg)	4600	2235 + 680	3400	5074 + 1378
	5024	"	env 2 (100 mg)	2400		8900	
3	5026	MTP-PE-LO-MF #14 <sup>a</sup>	gp120 (100 mg)	0		800	
	5027	"	gp120 (100 mg)	300	101 + 1089	500	1324 + 994
	5029	"	gp120 (100 mg)	3407		5800	
4	5030	MTP-PE-LO-MF #14 <sup>a</sup>	env 2 (100 mg)	7900		19,500	
	5031	"	env 2 (100 mg)	4600	2351 + 1688	6600	9896 + 2493
	5032	"	env 2 (100 mg)	300		6900	
	5033	"	env 2 (100 mg)	2800		10,800	
5	5034	MTP-PE-LO-KE <sup>b</sup>	gp120 (100 mg)	0		600	
	5035	"	gp120 (100 mg)	1400	721 + 416	600	632 + 32
	5037	"	gp120 (100 mg)	400		700	

6	5038	MTP-PE-LO-MF #15 <sup>c</sup>	gp120 (100 mg)	1000		5100
	5040	"	gp120 (100 mg)	0	10 + 333	3277 + 767
	5041	"	gp120 (100 mg)	0		3000

- a MTP-PE-LO-MF #14 - 4% squalene, 500 mg/ml MTP, 0 Tween, phosphate buffered saline.  
b MTP-PE-LO-MF #15 - 4% squalene, 100 mg/ml MTP-PE, 0.008% Tween 80 phosphate buffered saline emulsified in the Kirkland emulsifier.  
c MTP-PE-LO-MF #15 - 4% squalene, 100 mg/ml MTP-PE, 0.008% Tween 80, phosphate buffered saline.

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## 3. HIV env 2-3 and gpl20 in baboons.

MTP-PE-LO-MF #1 (2% squalene, 500 µg/ml MTP-PE, 0 Tween 80, H2O, oil droplet size ~0.17 microns) was tested as an adjuvant with the HIV antigens env 2-3 and gpl20 in baboons. MTP-PE in IFA and alum were used as controls. Animals were immunized at one month intervals. Two weeks after the second immunization, the animals were bled and anti-env 2-3 antibody virus neutralizing titers were determined. The results are shown in Table 12. Antibody titers against gpl20 were higher with MTP-PE-LO-MF #1 than with MTP-PE-IFA. Anti-env 2-3 titers were similar in the MTP-PE-IFA and MTP-PE-LO-MF #1 groups. Anti-gpl20 titers achieved with alum were in the same range as with MTP-PE-LO-MF #1 but anti env 2-3 titers achieved with alum appear lower than with the MTP-PE adjuvants.

**TABLE 11**  
**Test of MTP-PE-LO-MF #1 as an Adjuvant for HIV**  
**Protein env2 and gp120 in Baboons**

<u>Group</u>	<u>Animal Number</u>	<u>Adjuvant</u>	<u>Antigen</u>	<u>Virus ELISA Titer After 2 Immunizations</u>	<u>Neutralizing Antibody Titer</u>
1	2947	MTP-PE/IFA (350 mgMTP-PE)	gp120 (55mg)	<100	<10
	2948		gp120 (55mg)	<100	<10
	2949		gp120 (55mg)	3000	<10
2	2550	MTP-PE/IFA (250mgMTP-PE)	env2 (25 mg)	400	<10
	2451		env2 (25 mg)	34,500	30
	2952		env2 (25 mg)	142,300	200
3	2953	MTP-PE-LO-MF #1 <sup>a</sup>	gp120 (55mg)	51,000	200
	2957		gp120 (55mg)	43,000	35
	2595		gp120 (55mg)	800	50
4	2956	MTP-PE-LO-MF #1	env2 (25 mg)	600	<10
	2957		env2 (25 mg)	14,400	35
	2958		env2 (25 mg)	87,400	>250
5	2964	Alum <sup>b</sup>	gp120 (55 mg)	56,000	150
	2965		gp120 (55 mg)	100	<10
6	2966	Alum	env2 (25 mg)	4900	80
			env2 (25 mg)	700	<10

- a MTP-PE-IO-MF #1 - 2% squalene, 500 mg/ml MTP-PE, 0 Tween 80, H<sub>2</sub>O. Oil droplet size -0.17 microns.  
b Alum antigen bound to 0.8 mg/ml aluminum hydroxide.

Exempl 5: Additional adjuvant/antigen formulations

In addition to the detailed examples set forth above, a number of other antigens have been prepared in vaccine formulations containing adjuvant compositions of the invention. These include antigens from pathogens responsible for influenza and malaria, as well as antigens associated with HIV and HSV other than those described in previous examples. Antigens from cytomegalovirus (CMV) and hepatitis C virus (HCV) are also described, as these antigens can be used in the same adjuvant formulations described for the other indicated antigens.

15 Antigens

Influenza antigens suitable for use in vaccine preparations are commercially available. Antigens used in the following examples are Fluogen®, manufactured by Parke-Davis; Duphar, manufactured by Duphar B.V.; and influenza vaccine batch A41, manufactured by Istituto Vaccinogeno Pozzi.

Malaria antigens suitable for use in vaccine preparations are described in U.S. patent application serial number 336,288, filed 11 April 1989, and in U.S. patent number 4,826,957, issued 2 May 1989.

Additional HIV antigens suitable for use in vaccine preparations are described in U.S. application serial No. 490,858, filed 9 March 1990. Also see published European application number 181150 (14 May 1986) for additional HIV antigens.

Additional HSV antigens suitable for use in vaccine preparations are described in PCT WO85/04587, published 24 October 1985, and PCT WO88/02634, published 21 April 1988. Mixtures of gB and gD antigens, which are truncated surface antigens lacking the anchor regions, are particularly preferred.

Cytomegalovirus antigens suitable for use in vaccine preparations are described in U.S. Patent N .



4,689,225, issued 25 August 1987, and in PCT application PCT/US89/00323, published 10 August 1989 under International Publication Number WO 89/07143. Also see U.S. application 367,363, filed 16 June 1989.

5       Hepatitis C antigens suitable for use in vaccine preparations are described in PCT/US88/04125, published European application number 318216 (31 May 1989), published Japanese application number 1-500565 (filed 18 November 1988), and Canadian application  
10       583,561. A different set of HCV antigens is described in European patent application 90/302866.0, filed 16 March 1990. Also see U.S. application serial number 456,637, filed 21 December 1989, and PCT/US90/01348.

15       It should be noted that published versions of the various unpublished application numbers listed above can be obtained from an indexing service, such as World Patent Index, as well as a listing of corresponding applications in other countries.

20

#### Adjuvant formulations and preparation techniques

      The following summaries describe adjuvant formulations and how they are prepared as well as vaccine compositions prepared using the adjuvants and  
25       various antigenic substances. In some cases summaries of vaccination studies are provided, but without the detail of the examples above, since the vaccination studies set forth above already provide sufficient guidance for use of the vaccine compositions.

30

#### Influenza

      In a series of experiments, hamsters were immunized with a commercial influenza vaccine from Istituto Vaccinogeno Pozzi. This vaccine consists of  
35       purified HA from two A strains (A/Leningrad/360/86 and A/Singapore/6/86) and one B strain (B/Ann Arbor/1/86). The vaccine was tested alone, with an MTP-PE/LO emulsion made with a Kirkland emulsifier

(Fluoromed Pharmaceutical, Inc., La Mesa, CA) and with an MTP-PE/MF emulsion made in a microfluidizer (model 110Y, Microfluidics, Newton, MA). The first two are comparative compositions, while the "MF" composition is a composition of the invention. MTP-PE/MF stands for "MTP-PE Microfluidizer" emulsion and contains 4% squalene and 1.0 mg/ml MTP-PE emulsified with the Microfluidizer. The MTP-PE Kirkland emulsion contained 4% squalene, 0.5 mg/ml MTP-PE, and 0.008% Tween 80 emulsified with the Kirkland emulsifier. Animals received three immunizations containing 8.3  $\mu$ g of each HA antigen. MTP-PE was used at 50  $\mu$ g per dose in both formulations. ELISA titers were determined against the immunizing antigens after each immunization and HAI titers were determined after the second immunization. ELISA titers were increased substantially by both of the adjuvant formulations tested.

In other experiments, hamsters were immunized with either the commercially available Parke-Davis Fluogen vaccine (HA A/Shanghai/11/87, A/Taiwan/1/86 and B/Yamagata/16/88) or the commercially available Duphar influenza vaccine (HA A/Szechuan/2/87, A/Singapore/6/86 and B/Beijing/1/87) alone or with the MF69 adjuvant formulation (MF69 is 5% squalene, 0.2% Tween 80, 0.8% Span 85, and 400  $\mu$ g/ml MTP-PE, emulsified in the Microfluidizer). Equal volumes of vaccine were mixed with the MF69 adjuvant. Animals received three immunizations of 11.25  $\mu$ g of the Parke-Davis vaccine or 7.5  $\mu$ g of the Duphar vaccine at three week intervals. Animals receiving the MF69 adjuvant received 50  $\mu$ g doses of MTP-PE. The animals receiving Duphar plus MF69 showed significantly higher anti-HA titers than Duphar alone after one and two immunizations (mean titers 80-fold higher than vaccine alone after one immunization and 170-fold higher than after two immunizations). The MF69 adjuvant showed good stimulation of antibody response to the Parke-

Davis vaccine, generating mean titers of 2951, 14,927 and 12,878 after one, two or three immunizations. This represents titers 82, 29 and 10-fold higher than vaccine alone after one, two or three immunizations, respectively. For both vaccines, peak antibody titers were seen after two immunizations with MF 69.

In further experiments, the immunogenicity of two commercial influenza vaccines, Parke-Davis Fluogen and Duphar subunit influenza, were compared with no adjuvant and with several MTP-PE containing adjuvant formulations in goats. The animals were immunized intramuscularly with 0.5 ml of each vaccine mixed with either 0.5 ml of PBS or 0.5 ml of MTP-PE adjuvant formulations. Three adjuvant formulations were compared: 200 µg of MTP-PE dissolved in PBS, and 200 µg of MTP-PE in two different microfluidized emulsions, referred to as Gaulin 1/4 and MF40/4 emulsions. Gaulin 1/4 consists of 1.6% squalene and 400 µg/ml MTP-PE emulsified in the Gaulin homogenizer (APV Gaulin, Everett, MA). MTP-PE/MF-40/4 consists of 1.6% squalene, 400 µg/ml MTP-PE, 0.154% Tween 85, and 0.166% Span 85 emulsified in the Microfluidizer (Model 110Y, Microfluidics, Newton, MA). Animals received 0.5 ml of vaccine mixed with either 0.5 ml of PBS or 0.5 ml of the indicated adjuvant formulation to generate a 1.0 ml injection volume. As with the hamsters, the goats receiving the influenza vaccines combined with the adjuvant emulsions showed much higher antibody titers than goats receiving vaccine alone. This is especially pronounced early in the immunization schedule. After one immunization the Gaulin 1/4 emulsion generated anti-HA titers greater than 30-fold higher than the Parke-Davis vaccine alone. The MTP-PE/MF-40 emulsion generated anti-HA titers that were greater than 130-fold higher than Parke-Davis vaccine alone and 60-fold higher than Duphar vaccine alone. MTP-PE in PBS showed no stimulation of antibody titer after one immunization.

After two immunizations, similar increases in antibody titers with the emulsions were seen. The only stimulation of anti-HA titers seen with the adjuvant emulsions is especially significant since influenza vaccines are generally given as one dose vaccines to adults and two dose vaccines to infants. Thus, as in hamsters, the MTP-PE-emulsions show large increases in the immune response to influenza vaccines.

In another experiment, the Duphar vaccine was compared alone and with adjuvant formulation MF69. The Parke-Davis vaccine was compared alone and with MF101, MF69, MF-68+MTP-PE, and the Ribi Adjuvant system made in the Gaulen homogenizer (microfluidizer). MF-101 consists of 1.6% squalene and 400 ug/ml MTP-PE, emulsified in the Microfluidizer. MF-68 consists of 5% squalene, 0.8% Span 85, and 0.2% Tween 80, emulsified in the Microfluidizer. MF-68+MTP consists of MF-68 to which was added 400 ug/ml MTP-PE per ml post emulsification. Ribi-MF consists of 2% squalene, 0.4% Tween 20, 250 ug/ml monophosphoryl lipid A, 250 ug/ml Trehalose dimycolate, and 250 ug/ml cell wall skeleton (Ribi Immunochem, Hamilton Montana), emulsified in the Gaulin homogenizer. All adjuvants were used at a dose of 0.5 ml per injection with equal volumes of vaccine (antigen). MF69 significantly increased the ELISA titer to the Duphar vaccine. All of the adjuvants tested also significantly increased the immunogenicity of the Parke-Davis vaccine as measured by both ELISA titer and hemagglutination titer.

In a further experiment, MF69 and MF59 formulations (differing only in the Tween 80:Span 85 ratio; see descriptions above) were compared as adjuvants with the Parke-Davis influenza vaccine in goats. The animals were immunized once with one-half of the human vaccine dose (7.5  $\mu$ g each of the three HA components) combined with the adjuvant formulations. MTP-PE was used at a dose of 100  $\mu$ g in the

formulations. As expected, the two formulations give very similar titers with the MF69 showing a mean titer of 926 and the MF59 showing a mean titer of 821.

5

### Malaria

A vaccination study has been initiated using MF59 (described above) as adjuvant. A mixture of commercially available antigens from the sporozoite, merozoite, and erythrocytic stages of the disease was used: Falc. 2.3 circumsporozoite antigen, HP 195 merozoite antigen, and SERA 1 red blood stage antigen. Vaccine compositions are prepared as described above, namely mixing equal volumes of the previously prepared MF59 adjuvant and the antigen composition.

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### HIV

An immunization experiment was carried out to compare production of neutralizing antibodies by a number of different gp120 antigens. Details of preparation of the antigens are set forth in U.S. application serial No. 490,858, filed March 9, 1990. One antigen was a gp120 analog (env 2-3) prepared in yeast, which is denatured and non-glycosylated. Another antigen was glycosylated gp120 retaining its natural configuration. Both gp120 materials were derived from the same gene source, HIV-1 SF-2 isolate. Antibody production was measured in baboons. Initial studies using oil-containing adjuvants with particle sizes larger than 1 micron produced titers less than those produced using conventional alum adjuvants. However, later studies with submicron particle adjuvants produced antibody titers at least 10-fold higher than with alum. The initial submicron composition contained 2% squalene and 0.500 mg/ml MTP-PE in water and had oil droplets averaging about 0.17 microns in diameter. Vaccine compositions using MF59 (described above) or MF58 (MF59 but with MTP-PE added exogenously) as an adjuvant in baboons have proven

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even more effective in stimulating antibody production than th initial submicron composition used. MF59 was used at a 1:2 dilution at a rate of 0.100 mg MTP-PE.

5           Herpes Simplex Virus

In addition to the gD2 experiments described above, additional experiments have been carried out using MF59 and various amounts of MTP-PE and antigens. Satisfactory antibody tiers have been obtained using  
10 from 0.003 to 0.250 mg gD2 with MF59 adjuvant and 0.050 mg MTP-PE in guinea pigs (intramuscular administration) and using from 0.010 to 0.100 mg gD2 with MF59 and 0.100 mg MTP-PE.

15           Cytomegalovirus

Vaccine formulations can be prepared by mixing from 0.001 to 0.250 mg of CMV antigens in 0.5 ml physiological saline with 0.5 ml MF59 adjuvant containing 0.050 mg MTP-PE. MF69, MF101, and other  
20 submicron particle adjuvants can be used in the same manner.

Hepatitis C Virus

Vaccine formulations can be prepared by mixing  
25 from 0.001 to 0.250 mg of HCV antigens in 0.5 ml physiological saline with 0.5 ml MF59 adjuvant containing 0.050 mg MTP-PE. MF69, MF101, and other submicron particle adjuvants can be used in the same manner.

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Although the foregoing invention has been described in some detail by way of illustration and example for purposes of clarity of understanding, it will be readily apparent to those of ordinary skill in  
35 the art in light of the teachings of this invention that certain changes and modifications may be made thereto without departing from the spirit or scope of the appended claims.

WHAT IS CLAIMED IS:

1. An adjuvant composition, comprising:
  - 5 (1) a metabolizable oil and
  - (2) an emulsifying agent, wherein said oil and said emulsifying agent are present in the form of an oil-in-water emulsion having oil droplets substantially all of which are less than 1 micron in diameter and wherein said composition exists in the absence of any polyoxypropylene-polyoxyethylene block copolymer.
- 10 2. The composition of Claim 1, wherein said oil is an animal oil.
3. The composition of Claim 2, wherein said oil is an unsaturated hydrocarbon.
- 20 4. The composition of Claim 1, wherein said oil is a terpenoid.
5. The composition of Claim 1, wherein said oil is a vegetable oil.
- 25 6. The composition of Claim 1, wherein said composition comprises 0.5 to 20 % by volume of said oil in an aqueous medium.
- 30 7. The composition of Claim 1, wherein said emulsifying agent comprises a non-ionic detergent.
8. The composition of Claim 20, wherein said emulsifying agent comprises a polyoxyethylene sorbitan mono-, di-, or triester or a sorbitan mono-, di-, or triether.
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9. The composition of Claim 8, wherein said composition comprises 0.01 to 0.5 % by weight of said emulsifying agent.

5           10. The composition of Claim 9, wherein said composition further comprises a separate immunostimulating agent.

10           11. The composition of Claim 8, wherein said immunostimulating agent comprises alum or a bacterial cell wall component.

15           12. The composition of Claim 11, wherein said composition comprises 0.0001 to 1.0 % by weight of said immunostimulating agent.

            13. The composition of Claim 11, wherein said immunostimulating agent comprises a muramyl peptide.

20           14. The composition of Claim 1, wherein said emulsifying agent also functions as an immunostimulating agent.

25           15. The composition of Claim 14, wherein said composition comprises 0.01 to 0.5 % by weight of said immunostimulating agent.

30           16. The composition of Claim 14, wherein said immunostimulating agent comprises a lipophilic muramyl peptide.

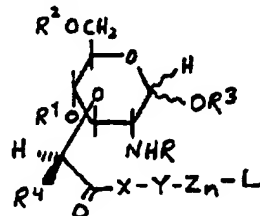
            17. The composition of Claim 16, wherein said peptide comprises a muramyl dipeptide or a muramyl tripeptide.

35           18. The composition of Claim 17, wherein said peptide further comprises a phospholipid.



19. The composition of Claim 18, wherein said phospholipid comprises a phosphoglyceride.

20. The composition of Claim 14, wherein said peptide is a compound of the formula



10 wherein R is H or COCH<sub>3</sub>;

R<sup>1</sup>, R<sup>2</sup>, and R<sup>3</sup> independently represent H or a lipid moiety;

R<sup>4</sup> is hydrogen or alkyl;

X and Z independently represent an aminoacyl moiety selected from the group consisting of alanyl, valyl, leucyl, isoleucyl, α-aminobutyryl, threonyl, methionyl, cysteinyl, glutamyl, isoglutamyl, glutaminyl, isoglutaminyl, aspartyl, phenylalanyl, tyrosyl, tryptophanyl, lysyl, ornithinyl, arginyl, histidyl, asparaginyl, prolyl, hydroxypropyl, seryl, and glycyl;

n is 0 or 1;

Y is -NHCHR<sup>5</sup>CH<sub>2</sub>CH<sub>2</sub>CO-, wherein R<sup>5</sup> represents an optionally esterified or amidated carboxyl group;

25 and

L is OH, NR<sup>6</sup>R<sup>7</sup> where R<sup>6</sup> and R<sup>7</sup> independently represent H or a lower alkyl group, or a lipid moiety.

21. The composition of Claim 20, wherein R<sup>4</sup> is methyl, X is alanyl, and Y is isoglutaminyl.

22. The composition of Claim 20, wherein n is 1; Z is alanyl; R is acetyl; and R<sup>1</sup>, R<sup>2</sup>, and R<sup>3</sup> are all H.

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23. The composition of Claim 22, wherein L comprises a phospholipid moiety.

24. The composition of Claim 23, wherein said phospholipid moiety comprises a diacylphosphoglyceride.

5           25. The composition of Claim 20, wherein said peptide is N-acetylmuramyl-L-alanyl-D-isoglutaminyl-L-alanine-2-[1,2-dipalmitoyl-sn-glycero-3-(hydroxyphosphoryloxy)]ethylamide.

10           26. The composition of Claim 20, wherein at least one of  $R^1$  and  $R^2$  represents an acyl group containing from 1 to 22 carbons.

15           27. The composition of Claim 20, wherein at least one of  $R^1$ ,  $R^2$ , and  $R^3$  represents an acyl group containing from 14 to 22 carbons.

28. A vaccine composition, comprising:  
          (1) an immunostimulating amount of an  
20   antigenic substance, and  
          (2) an immunostimulating amount of the  
adjuvant of Claim 1.

25           29. A method of stimulating an immune response in a host animal, comprising:  
          administering a protective antigen to said  
animal in the presence of an immunostimulating amount  
of submicron metabolizable oil droplets in a  
continuous aqueous phase and in the absence of any  
30   polyoxypropylene-polyoxyethylene block copolymer.

30. The method of Claim 29, wherein said oil droplets further comprise an emulsifying agent.

35           31. The method of Claim 30, wherein said oil droplets further comprise an immunostimulating agent separate from said oil and said emulsifying agent.

32. The method of Claim 31, wherein said immunostimulating agent comprises alum or a bacterial cell wall component.

5 33. The method of Claim 31, wherein said immunostimulating agent comprises a muramyl peptide.

34. The method of Claim 30, wherein said emulsifying agent is also effective as an  
10 immunostimulating agent.

35. The method of Claim 34, wherein said immunostimulating agent comprises a lipophilic muramyl peptide.  
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# INTERNATIONAL SEARCH REPORT

International Application No

PCT/US90/02954

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) <sup>9</sup> According to International Patent Classification (IPC) or to both National Classification and IPC IPC(5): A61K 37/10, A61K 37/22 US Cl.: 424/450, 514/8																													
<b>II. FIELDS SEARCHED</b> <div style="text-align: center; border-top: 1px solid black; border-bottom: 1px solid black; margin: 5px 0;">Minimum Documentation Searched <sup>4</sup></div> <table style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 20%; border-bottom: 1px solid black;">Classification System</th> <th style="border-bottom: 1px solid black;">Classification Symbols</th> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">US</td> <td style="padding: 5px;">514/8, 514/938, 514/762, 424/450, 514/2, 424/698</td> </tr> </table> <div style="text-align: center; border-top: 1px solid black; border-bottom: 1px solid black; margin: 5px 0;">Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>5</sup></div> <p style="padding: 5px 0;">APS (LIPOSOM? OR EMULSI?) AND (PEPTIDE# OR PROTEIN) AND (MURAMYL OR BACTERI?)</p>			Classification System	Classification Symbols	US	514/8, 514/938, 514/762, 424/450, 514/2, 424/698																							
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<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT</b> <sup>14</sup> <table style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 10%; border-bottom: 1px solid black;">Category <sup>8</sup></th> <th style="border-bottom: 1px solid black;">Citation of Document, <sup>16</sup> with indication, where appropriate, of the relevant passages <sup>17</sup></th> <th style="width: 10%; border-bottom: 1px solid black;">Relevant to Claim No. <sup>18</sup></th> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">X</td> <td style="padding: 5px;">US, A, 4,693,998 (LEFRANCIER) 15 September 1987 See column 13 lines 38-63 and column 15 lines 35-45</td> <td style="text-align: center; vertical-align: top; padding: 5px;">10-35</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">X</td> <td style="padding: 5px;">US, A, 4,409,209 (BASCHANG et al) 11 October 1983 See abstract and column 5 lines 25-54</td> <td style="text-align: center; vertical-align: top; padding: 5px;">10-35</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">X,P</td> <td style="padding: 5px;">US, A, 4,939,122 (PHILLIPS et al) 03 July 1990 See column 5 lines 3-34</td> <td style="text-align: center; vertical-align: top; padding: 5px;">10-35</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">Y,P</td> <td style="padding: 5px;">US, A, 4,950,645 (VOSIKA et al) 21 August 1990 See abstract</td> <td style="text-align: center; vertical-align: top; padding: 5px;">10-35</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">Y</td> <td style="padding: 5px;">US, A, 4,784,845 (DESAI et al) 15 November 1988 See abstract and column 1 lines 8-20</td> <td style="text-align: center; vertical-align: top; padding: 5px;">1-9</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">Y</td> <td style="padding: 5px;">US, A, RE 32,393 (WRETLIND et al) 07 April 1987 See abstract</td> <td style="text-align: center; vertical-align: top; padding: 5px;">1-9</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">Y</td> <td style="padding: 5px;">US, A, 3,833,743 (MORSE et al) 03 September 1974 See entire document</td> <td style="text-align: center; vertical-align: top; padding: 5px;">1-9</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">Y</td> <td style="padding: 5px;">US, A, 4,290,910 (HARADA et al) 22 September 1981 See abstract</td> <td style="text-align: center; vertical-align: top; padding: 5px;">1-9</td> </tr> </table> <div style="padding: 5px;"> <p><sup>15</sup> Special categories of cited documents: <sup>16</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p> </div>			Category <sup>8</sup>	Citation of Document, <sup>16</sup> with indication, where appropriate, of the relevant passages <sup>17</sup>	Relevant to Claim No. <sup>18</sup>	X	US, A, 4,693,998 (LEFRANCIER) 15 September 1987 See column 13 lines 38-63 and column 15 lines 35-45	10-35	X	US, A, 4,409,209 (BASCHANG et al) 11 October 1983 See abstract and column 5 lines 25-54	10-35	X,P	US, A, 4,939,122 (PHILLIPS et al) 03 July 1990 See column 5 lines 3-34	10-35	Y,P	US, A, 4,950,645 (VOSIKA et al) 21 August 1990 See abstract	10-35	Y	US, A, 4,784,845 (DESAI et al) 15 November 1988 See abstract and column 1 lines 8-20	1-9	Y	US, A, RE 32,393 (WRETLIND et al) 07 April 1987 See abstract	1-9	Y	US, A, 3,833,743 (MORSE et al) 03 September 1974 See entire document	1-9	Y	US, A, 4,290,910 (HARADA et al) 22 September 1981 See abstract	1-9
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<b>IV. CERTIFICATION</b> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; border-bottom: 1px solid black; padding: 5px;">           Date of the Actual Completion of the International Search <sup>2</sup>  <div style="text-align: center; font-weight: bold; padding: 5px 0;">26 SEPTEMBER 1990</div> </td> <td style="width: 50%; border-bottom: 1px solid black; padding: 5px;">           Date of Mailing of this International Search Report <sup>3</sup>  <div style="text-align: center; font-weight: bold; padding: 5px 0;">02 NOV 1990</div> </td> </tr> <tr> <td style="border-bottom: 1px solid black; padding: 5px;">           International Searching Authority <sup>1</sup>  <div style="text-align: center; padding: 5px 0;">ISA/US</div> </td> <td style="border-bottom: 1px solid black; padding: 5px;">           Signature of Authorized Officer <sup>10</sup>  <div style="text-align: center; padding: 5px 0;">GARY E. HOLLINDEN</div> </td> </tr> </table>			Date of the Actual Completion of the International Search <sup>2</sup> <div style="text-align: center; font-weight: bold; padding: 5px 0;">26 SEPTEMBER 1990</div>	Date of Mailing of this International Search Report <sup>3</sup> <div style="text-align: center; font-weight: bold; padding: 5px 0;">02 NOV 1990</div>	International Searching Authority <sup>1</sup> <div style="text-align: center; padding: 5px 0;">ISA/US</div>	Signature of Authorized Officer <sup>10</sup> <div style="text-align: center; padding: 5px 0;">GARY E. HOLLINDEN</div>																							
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## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

A	US, A, 4,522,811 (EPPSTEIN et al) 11 June 1985 See abstract	10-35
A	US, A, 4,663,311 (TENU et al) 05 May 1987	10-35

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE<sup>1</sup>

This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1. ☐ Claim numbers \_\_\_\_\_ because they relate to subject matter<sup>1</sup> not required to be searched by this Authority, namely:

2. ☐ Claim numbers \_\_\_\_\_, because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out<sup>1</sup>, specifically:

3. ☐ Claim numbers \_\_\_\_\_, because they are dependent claims not drafted in accordance with the second and third sentences of PCT Rule 6.4(e).

VI. ☐ OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING<sup>2</sup>

This International Searching Authority found multiple inventions in this international application as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.

2. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the international application for which fees were paid, specifically claims:

3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:

4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

## Remark on Protest

☐ The additional search fees were accompanied by applicant's protest.

☐ No protest accompanied the payment of additional search fees.